

TECHNICAL DATA SHEET

1 16.06.2016

TEKNODUR 1668

Two-component lacquer 1668-0X

TYPE Two-component polyurethane lacquer.

USE For all types of wood and fibreboards. Only for interior use.

SPECIAL PROPERTIES High gloss. Fast drying. Good abrasion resistance. Good surface resistance.

TECHNICAL DATA

Gloss (60°) 90-100 units Gardner

Viscosity 50-60 s, DIN-cup 4.

Density 1.00 kg/l

Solids 36 % by weight

29 % by volume

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage Storage: See label.

Colour range Clear and special colours.

Mixing ratio 1:1 BASE:HARDENER TEKNODUR HARDENER 1668-19

Pot life 24 hours

System Recommended amount applied 2 x 80-120 g/m².

DIRECTIONS FOR USE

Application method Conventional and automatic spraying. Dipping.

Drying time $\underline{20 \text{ °C}}$

Sanding 4-6 h

Stacking 16-24 h

Thinner TEKNOSOLV 1135-25.

Cleaning TEKNOSOLV 1135-25.

HEALTH AND SAFETY See Safety Data Sheet.

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